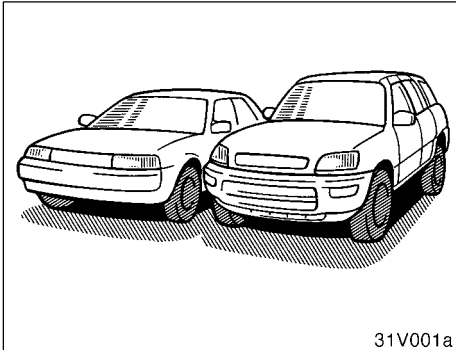


SECTION 3

INFORMATION BEFORE DRIVING YOUR TOYOTA

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Off-road vehicle precautions



This vehicle belongs to the utility vehicle class. In general, utility vehicles have a higher ground clearance and narrower tread in relation to the height of its center of gravity to make it capable of performing in a wide variety of off-road applications. Specific design characteristics give it a higher center of gravity than ordinary passenger cars. This vehicle design feature causes this type of vehicle to be more likely to rollover. Therefore, ordinary utility vehicles have a significantly higher rollover rate than other types of vehicles. An advantage of the higher ground clearance is a better view of the road allowing you to anticipate problems. It is not designed for cornering at the same speeds as ordinary passenger cars any more than low-slung sports cars designed to perform satisfactorily under off-road conditions. Therefore, sharp turns at excessive speeds may cause rollover. However, your RAV4 EV is an electric vehicle. It has heavy traction batteries under the floor. So the ground clearance is not so high. Avoid off-road driving because it may damage the traction batteries.

Your Toyota is an electric vehicle, so avoid driving through water so deep as to have the battery pack, motor, controller and so on flooded. Further, it is not suitable for off-road driving as compared with ordinary off-road vehicles. When it is unavoidable to drive off-road or in rugged terrain, observe the following precautions to minimize the damage to the traction batteries equipped under the floor.

CAUTION

Always observe the following precautions to minimize the risk of serious personal injury or damage to your vehicle:

- In a rollover crash, an unbelted person is significantly more likely to die than a person wearing a seat belt. Therefore, the driver and all passengers should fasten their seat belts whenever the vehicle is moving.

- Avoid sharp turns or abrupt maneuvers, if at all possible. Failure to operate this vehicle correctly may result in loss of control or vehicle rollover causing death or serious injury.
- Avoid loading any items on the roof that will raise the vehicle's center of gravity.
- Always slow down in gusty crosswinds. Because of its profile and higher center of gravity, your vehicle is more sensitive to side winds than an ordinary passenger car. Slowing down will allow you to have better control.

- Your Toyota is an electric vehicle, so avoid driving through water so deep as to have the battery pack, motor, controller and so on flooded. Further, it is not suitable for off-road driving as compared with ordinary off-road vehicles. When it is unavoidable to drive off-road or in rugged terrain, do not drive at excessive speeds, jump, make sharp turns, strike objects, etc. This may cause loss of control or vehicle rollover causing death or serious injury. You are also risking expensive damage to your vehicle's suspension, chassis and traction batteries.
- Do not drive horizontally across steep slopes. Driving straight up or straight down is preferred. Your vehicle (or any similar off-road vehicle) can tip over sideways much more easily than forward or backward.

Break-in period

Drive gently and avoid high speeds.

Your vehicle does not need an elaborate break-in. But following a few simple tips for the first 1600 km (1000 miles) can add to the future economy and long life of your vehicle:

- Do not drive over 88 km/h (55 mph).
- Avoid full-throttle starts.
- Try to avoid hard stops during the first 300 km (200 miles).

Operation in foreign countries

If you plan to drive your Toyota in another country...

First, comply with the vehicle registration laws.

Second, confirm the availability of the correct electric power source (208–240V AC, 1 ϕ , 30A).

Brake system

REGENERATIVE BRAKE

The traction motor can be used as a generator to convert kinetic energy into electric energy (regenerative braking). Regenerative braking can increase the driving range between charges because electric energy is recovered and stored in the traction batteries. Regenerative braking occurs during deceleration when:

- The selector lever is in “D” mode with the “EB” button on.
- The selector lever is in the “B” mode.
- The brakes are applied.

HYDRAULIC BRAKE

This brake system has 2 independent hydraulic circuits. If either circuit should fail, the other will still work. However, the pedal will be harder to press, and your stopping distance will be longer. Also, the brake system warning light may come on.



BRAKE BOOSTER

The brake booster uses brake fluid pressurized by the pump to power-assist the brakes. If the brake booster fails during driving, the brake system warning light comes on and buzzer sounds continuously. In this case, the brakes may not work properly. If they do not work well, depress the brake pedal firmly. If the brake system warning light comes on, immediately stop your vehicle and contact your EV service station.

The brake system warning light may stay on for about 60 seconds after the motor switch is turned to the "ON" position. It is normal if the light turns off after a while.

Depressing the brake pedal repeatedly may turn on the brake system warning light and buzzer. It is normal if the light turns off and the buzzer stops sounding after a few seconds.

You may hear a small sound in the motor compartment after the motor is started or the brake pedal is depressed repeatedly. This is a pump pulsating sound of the brake system, and it is not a malfunction.

 **CAUTION**

- **Do not pump the brake pedal if the electric hydraulic pump fails. Each push on the pedal uses up your brake fluid pressure reserve.**
- **Even if the power assist is completely lost, the brakes will still work. But you will have to push the pedal hard, much harder than normal. And your braking distance will be longer.**

ANTI-LOCK BRAKE SYSTEM

The anti-lock brake system is designed to automatically help prevent lock-up of the wheels during a sudden braking or braking on slippery road surfaces. This assists in providing directional stability and steering performance of the vehicle under these circumstances.

Effective way to press the ABS brake pedal: When the anti-lock brake system function is in action, you may feel the brake pedal pulsating and hear a noise. In this situation, to let the anti-lock brake system work for you, just hold the brake pedal down more firmly. Do not pump the brake in a panic stop. This will result in reduced braking performance.

The anti-lock brake system becomes operative after the vehicle has accelerated to a speed in excess of approximately 10 km/h (6 mph). It stops operating when the vehicle decelerates to a speed below approximately 5 km/h (3 mph).

Depressing the brake pedal on slippery road surfaces such as on the manhole cover, the steel plate under the construction, joints in the bridge, etc. on a rainy day tends to activate the anti-lock brake system.

You may hear a click or motor sound in the motor compartment for a few seconds when the traction motor is started or just after the vehicle is started. This means that the anti-lock brake system is in the self-check mode, and does not indicate a malfunction.

When the anti-lock brake system is activated, either of the following conditions may occur. They do not indicate a malfunction of the system:

- You may hear the anti-lock brake system operating and feel the brake pedal pulsating and the vibrations of the vehicle body and steering wheel. You may also hear the motor sound in the motor compartment even after the vehicle is stopped.
- At the end of the anti-lock brake system activation, the brake pedal may move a little forward.

⚠ CAUTION

Do not overestimate the anti-lock brake system: Although the anti-lock brake system assists in providing vehicle control, it is still important to drive with all due care and maintain a moderate speed and safe distance from the vehicle in front of you, because there are limits to the vehicle stability and effectiveness of steering wheel operation even with the anti-lock brake system on.

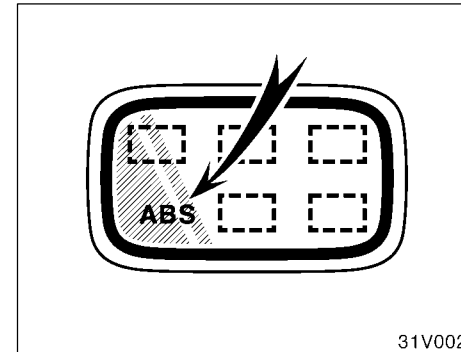
If tires grip performance exceeds its capability, or if hydroplaning occurs during high speed driving in the rain, the anti-lock brake system does not provide vehicle control.

Anti-lock brake system is not designed to shorten the stopping distance: Always drive at the moderate speed and maintain a safe distance from the vehicle in front of you. Compared with vehicles without an anti-lock brake system, your vehicle may require a longer stopping distance in the following cases:

- Driving on rough, gravel or snow-covered roads.

- Driving with tire chains installed.
- Driving over the steps such as the joints on the road.
- Driving on roads where the road surface is pitted or has other differences in surface height.

Install all 4 tires of specified size at appropriate pressure: The anti-lock brake system detects vehicle speeds using the speed sensors for respective wheels' turning speeds. The use of tires other than specified may fail to detect the accurate turning speed resulting in a longer stopping distance.



"ABS" warning light

The light comes on when the motor switch is turned to the "ON" position. If the anti-lock brake system works properly, the light turns off after a few seconds. Thereafter, if the system malfunctions, the light comes on again.


When the "ABS" warning light is on (and the brake system warning light is off), the anti-lock brake system does not operate, but the brake system still operates conventionally.

When the “ABS” warning light is on (and the brake system warning light is off), the anti-lock brake system does not operate so that the wheels could lock up during a sudden braking or braking on slippery road surfaces.

If either of the following conditions occurs, this indicates a malfunction somewhere in the parts monitored by the warning light system. Contact your EV service station as soon as possible to service the vehicle.

- The light does not come on when the motor switch is turned to the “ON” position, or remains on.
- The light comes on while you are driving.

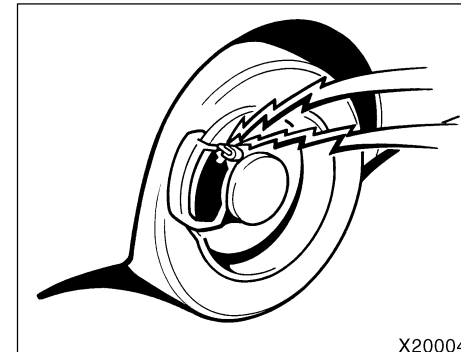
A warning light turning on briefly during operation does not indicate a problem.

 CAUTION
If the “ABS” warning light remains on together with the brake system warning light, immediately stop your vehicle at a safe place and contact your EV service station.
In this case, not only the anti-lock brake system will fail but also the vehicle will become extremely unstable during braking.

Either of the following conditions may occur, but do not indicate the malfunction:

- The light may stay on for about 60 seconds after the motor switch is turned to the “ON” position. It is normal if it turns off after a while.
- Depressing the brake pedal repeatedly may turn on the light. It is normal if it turns off after a few seconds.

Brake pad wear limit indicators



The brake pad wear limit indicators on your disc brakes give a warning noise when the brake pads are worn to where replacement is required.

If you hear a squealing or scraping noise while driving, have the brake pads checked and replaced by your EV service station as soon as possible. Expensive rotor damage can result if the pads are not replaced when necessary.

Luggage storage precautions

When stowing luggage or cargo in the vehicle, observe the following:

- Put luggage or cargo in the luggage compartment when at all possible. Be sure all items are secured in place.
- Be careful to keep the vehicle balanced. Locating the weight as far forward as possible helps maintain balance.
- For better power saving, do not carry unneeded weight.

CAUTION

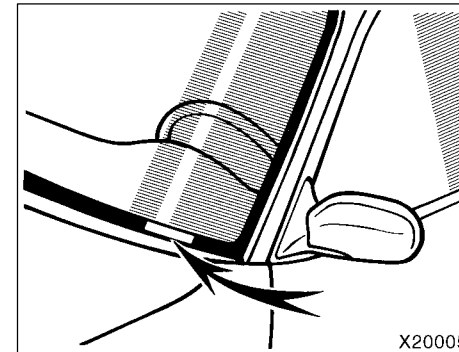
- To prevent luggage or packages from sliding forward during braking, do not stack anything in the luggage compartment higher than the seatbacks. Keep luggage or packages low, as close to the floor as possible.
- Never allow anyone to ride in the luggage compartment. It is not designed for passengers. They should ride in their seats with their seat belts properly fastened. Otherwise, they are much more likely to suffer serious bodily injury, in the event of sudden braking or a collision.

- Do not place anything on the flattened seat, or it may slide forward during braking.
- Do not drive with objects left on top of the instrument panel. They may interfere with the driver's field of view. Or they may move during sharp vehicle acceleration or turning, and impair the driver's control of the vehicle. In an accident they may injure the vehicle occupants.

NOTICE

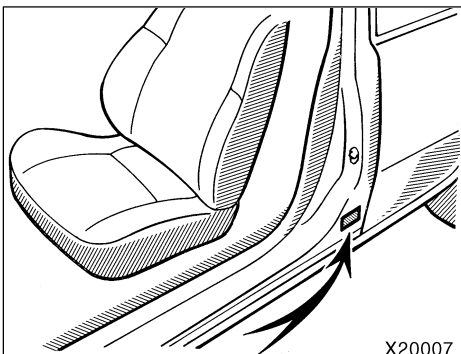
Do not load the vehicle beyond the vehicle capacity weight specified on page 206 in Section 9.

Your Toyota's identification— —Vehicle identification number



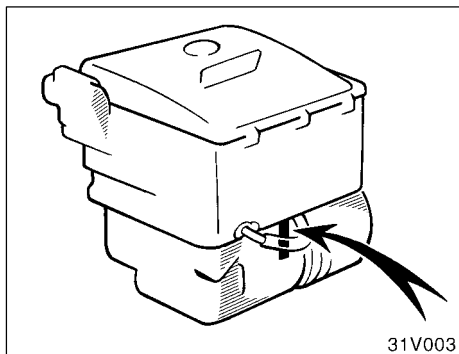
The vehicle identification number (VIN) is the legal identifier for your vehicle. This number is on the left top of the instrument panel, and can be seen through the windshield from outside.

This is the primary identification number for your Toyota. It is used in registering the ownership of your vehicle.



The vehicle identification number (VIN) is also on the Certification Label.

—Motor number



The motor number plate is installed on the motor block as shown.

Theft prevention labels

Your new vehicle carries theft prevention labels which are approximately 56 mm (2.20 in.) by 16 mm (0.63 in.).

The purpose of these labels is to reduce the incidence of vehicle thefts by facilitating the tracing and recovery of parts from stolen vehicles. The label is designed so that once it is applied to a surface, any attempt to remove it will result in destroying the integrity of the label. Transferring these labels intact from one part to another, will be impossible.

NOTICE

You should not attempt to remove the theft prevention labels as it may violate certain state or federal laws.

Suspension and chassis



Do not modify the suspension/chassis with lift kits, spacers, springs, etc. It can cause dangerous handling characteristics, resulting in loss of control.

Types of tires

Determine what kind of tires your vehicle is originally equipped with.

1. Summer tires

Summer tires are high-speed capability tires best suited to highway driving under dry conditions.

Since summer tires do not have the same traction performance as snow tires, summer tires are inadequate for driving on snow-covered or icy roads. For driving on snow-covered or icy roads, we recommend using snow tires. If installing snow tires, be sure to replace all four tires.

2. All season tires

All season tires are designed to provide better traction in snow and to be adequate for driving in most winter conditions, as well as for use all year round.

All season tires, however, do not have adequate traction performance compared with snow tires in heavy or loose snow. Also, all season tires fall short in acceleration and handling performance compared with summer tires in highway driving.



- **Do not mix summer and all season tires on your vehicle as this can cause dangerous handling characteristics, resulting in loss of control.**
- **Do not use tire other than the manufacturer's designated tires, and never mix tires or wheels of the sizes different from the originals.**